



# WELCOME TO WINDOWS & DOORS THAT NEVER COMPROMISE, FIND OUT WHY.

## OUR ROOTS

Sierra Pacific Windows is part of Sierra Pacific Industries, which sustainably manages over 2.4 million acres of timberland in California, Oregon, and Washington state. Sierra Pacific is amongst the largest millwork producers and lumber companies in the U.S. This gives us something important – control. We build windows and doors in a way that leaves nothing to chance. From planted seed to delivered window and door, every style, every feature, every bit of glazing and cladding are made by people invested in their work, and with the care our founder Red Emmerson instilled when he said, “Don’t pass on bad product.” The result? Nothing but the best gets passed onto you.

We’re the company building the most uncompromising windows and doors possible for clients with the highest expectations, a fact we’re proving one beautiful project at a time.

SCAN THE QR CODE TO SEE FOR YOURSELF.



## WHAT TRUE VERTICAL INTEGRATION LOOKS LIKE

Strict control of our seed-to-window manufacturing takes many steps. Here’s what true vertical integration requires:



Owning the land, managing the forest and planting more trees than we harvest are all part of our vertically integrated approach. We control every part of the process, from planted seed to delivered window and door. This allows us to reduce waste and watch over the quality of everything we build.

# KEY ADVANTAGES

Whether you're looking for a signature design element or simply want your next project to have an added "wow" factor, more attention to your window and door design choices goes a long way. The following key advantages worth your attention.

- **Our Focus on Sustainability** - At Sierra Pacific, we believe healthy trees, good water quality and enduring wildlife habitat are the natural result of sound forest management practices. That's why we adhere to the environmental protection standards of the Sustainable Forestry Initiative® (SFI) and go beyond the forestry regulations in California and Washington –the highest standards in the world.
- **CoreGuard Plus™ Wood Protection** - A patented process that, when needed, penetrates wood right to the core to repel water, so our windows and patio doors are less likely to warp or swell and have superior dimensional stability. In addition, CoreGuard Plus contains fungicides and insecticides to deeply protect all wood species from pests and rotting. Amazingly, this strong protection comes from a naturally organic, water-based treatment with nearly zero VOC's, which helps us maintain our strict environmental stewardship.
- **Color Choices You'll Look Forward To Choosing** - With 50 powder coat colors, we offer more standard exterior finishes than any other manufacturer in the industry. And all are powder coat finishes are AAMA 2604 or 2605, the longest-lasting exterior finishes you'll find. With the limitless colors of nature as our guide, we're constantly on the hunt for more beautiful and unusual choices. More standard colors with the ability to custom color match anything you like, that's the kind of flexibility that makes every project uniquely yours.
- **Beautiful Inside, Low Maintenance Outside** - Sierra Pacific clad windows and doors feature exteriors with industry-leading, extruded aluminum cladding that's twice as thick as roll-form cladding. All come with rich, wood interiors in a wide selection of species and finishes.
- **A Warranty As Tough As The Product It Guarantees** - Sierra Pacific Windows and Doors are backed by our fully transferable 30/20 Limited Warranty (20/10 for commercial products). It provides 30 year residential AAMA 2605 clad exterior coating coverage, 20 year insulated glass coverage, 10 year parts coverage, 2 year labor coverage, and 10 year AAMA 2604 clad exterior coating coverage. For warranty specifics, please refer to [SierraPacificWindows.com](http://SierraPacificWindows.com)
- **Support is Always Near** - 600 dealers, distributors and company stores stand ready to ensure your windows and doors are supported by uncompromising service.
- **We're Building a Community of Window Love, Join Us** - Connect with us, get inspired, and join our community. Let's build this together!



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